



## SPECIFICATIONS & APPLICATION –Phenolic Resin & Hardener

Sr · N o.	Grade No.	Appearance	Viscosity @ 25° C, cP	RI @ 25° C	Non-Volatile Content @135°C %	pH	Moisture, %	FFC %	Application
1	KANA 3219 PF	Amber to brownish liquid	400-600	1.557- 1.567	71 - 75	7.4 - 7.8	10 - 14	1.2 Max.	Wet layup, SMC & Prepreg
2	KANA3266 PF	Amber to brownish liquid	1500-2000	1.565- 1.575	72 - 76	7.5 - 8.5	6 – 10	1.0 Max.	SMC & Pultrusion.
3	KANA2300 HPT	Brownish liquid	9000-11800	1.530 - 1.535	70 - 74	6.5 - 8.5	-	-	Prepreg, SMC & Pultrusion.
4	KANA 1800 HP	Light yellowish liquid	90 – 150	-	-	<1.0	<5		Wet layup

Note: PF- Resin Grade HP- Hardener